

1st UCANS, 15-18 Aug. 2010
Beijing, China

REVIEW OF PROJECTS OF COMPACT NEUTRON SOURCES IN JAPAN

Y. Kiyanagi

Faculty of Engineering, Hokkaido University Hokkaido, Sapporo,
Japan



USEFULNESS OF THE COMPACT NEUTRON SOURCES ARE BEING RECOGNIZED GRADUALLY IN JAPAN, SINCE THEY ARE VERY USEFUL FOR ON-SITE-USE AND AT-HAND-USE, WHICH PROMOTE THE EXPLORATORY RESEARCH, THE INDUSTRIAL USE, EDUCATION AT THE UNIVERSITIES, AND SO ON.

HERE, *I BRIEFLY INTRODUCE THE EXISTING COMPACT NEUTRON SOURCES, AND ON-GOING AND FUTURE PLANS IN JAPAN*, SINCE THE DETAILS WILL BE PRESENTED BY CORRESPONDING PERSONS IN THIS MEETING



LIST OF COMPACT NEUTRON SOURCES IN JAPAN

○ Existing facilities

Tokyo Institute of Technology:

Pelletron for nuclear data

Kyoto University Research Reactor Institute: By Dr. Mori

e-Linac for nuclear data and so on

Cyclotron for BNCT

(FFAGs for nuclear reactor physics and BNCT)

Hokkaido University

e-Linac for neutron science and so on

○ On going and future plans

Kyoto University: By Dr. Iwashita

p-Linac for neutron science

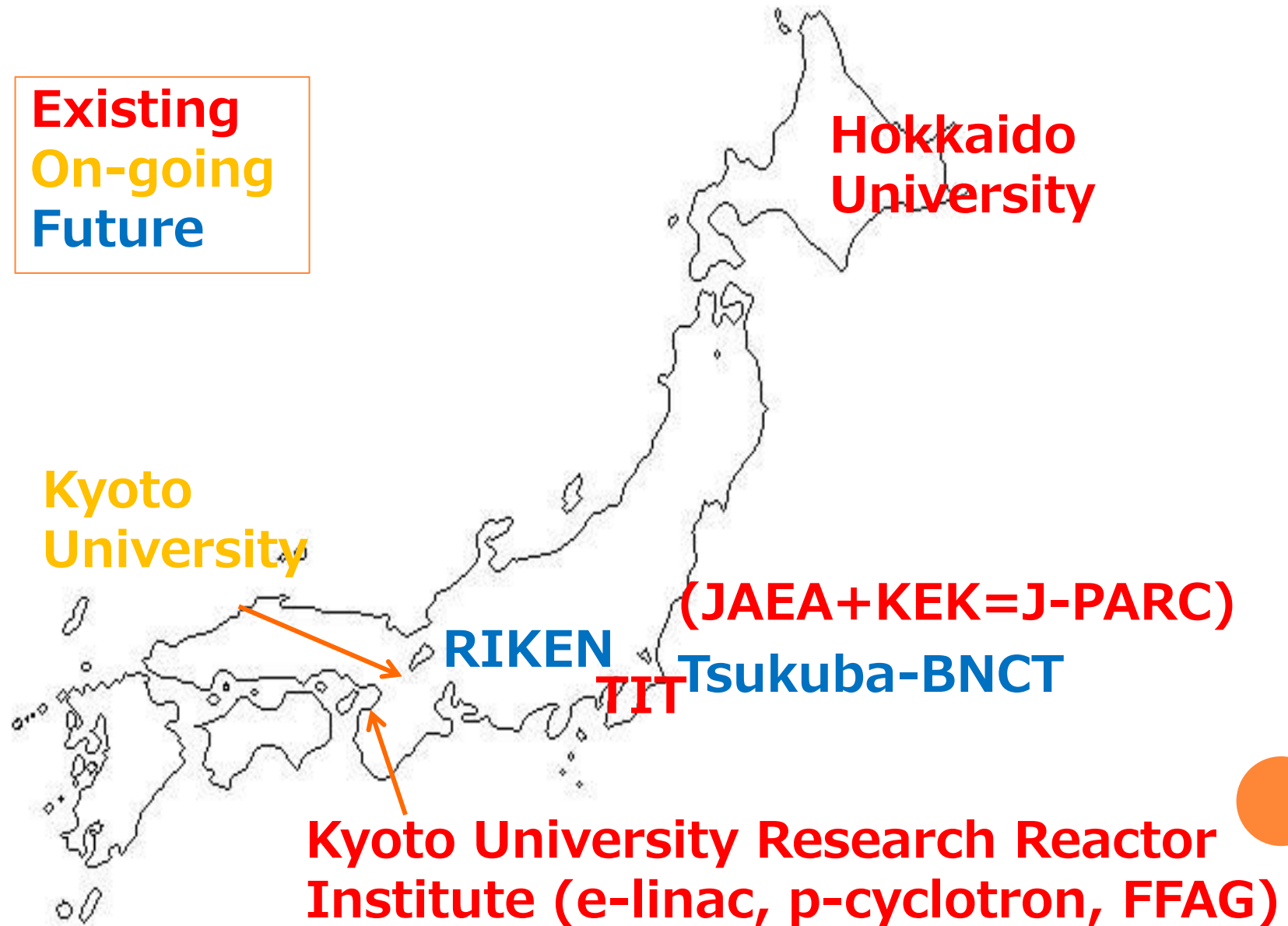
KEK & Tsukuba U & Hokkaido U & JAEA: By myself

p-Linac for BNCT

RIKEN: By Dr. Yamagata & Dr. Hirota

Accelerator-driven neutron sources for imaging

SITES OF THE COMPACT NEUTRON SOURCES



**${}^7\text{Li}(\text{p},\text{n}){}^7\text{Be}$ NEUTRON SOURCE
AT TOKYO INSTITUTE OF TECHNOLOGY**

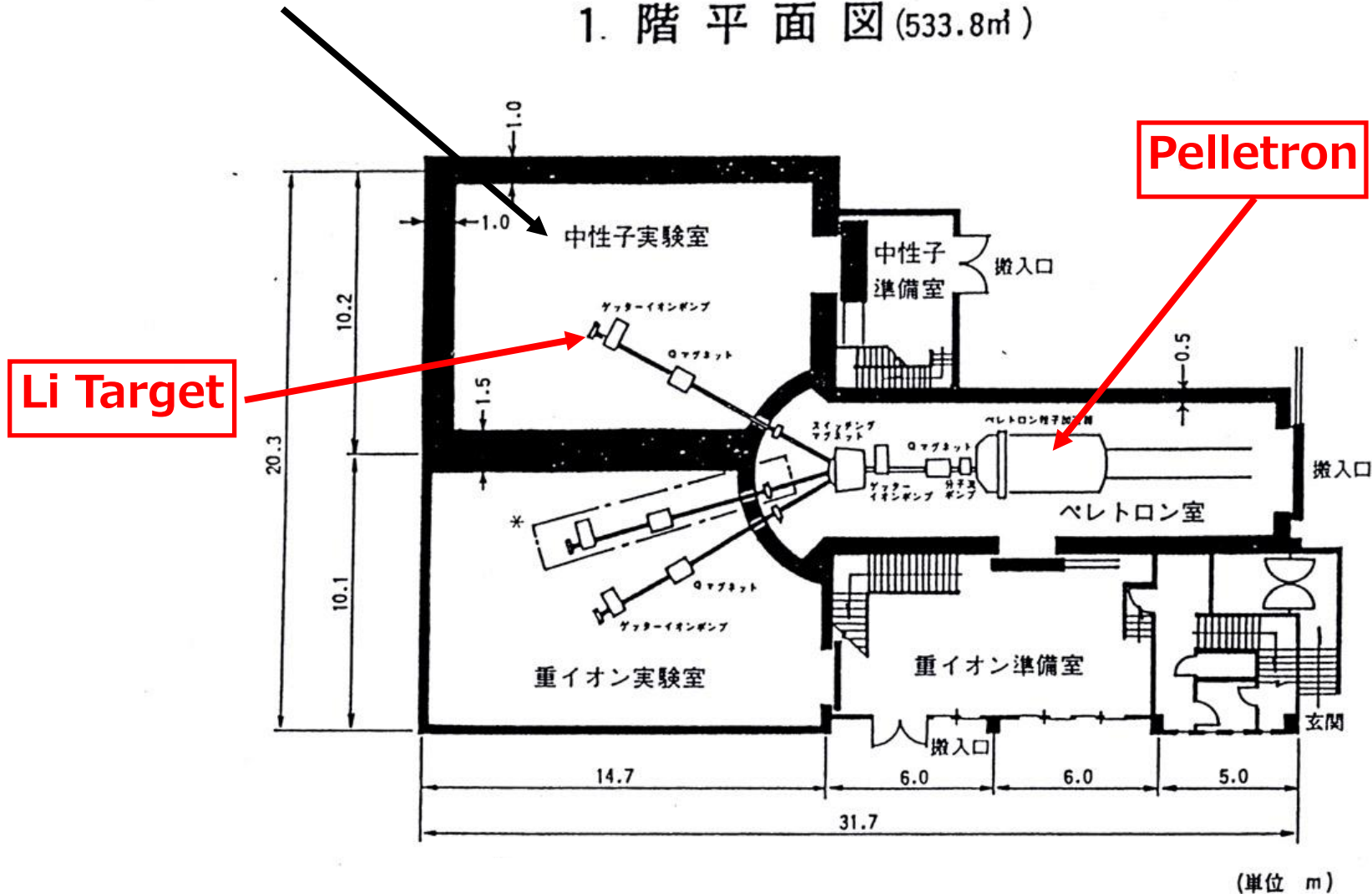
BY M. IGASHIRA



Pelletron Facility at Tokyo Institute of Technology

Neutron Experimental Room

1. 階 平 面 図 (533.8m²)



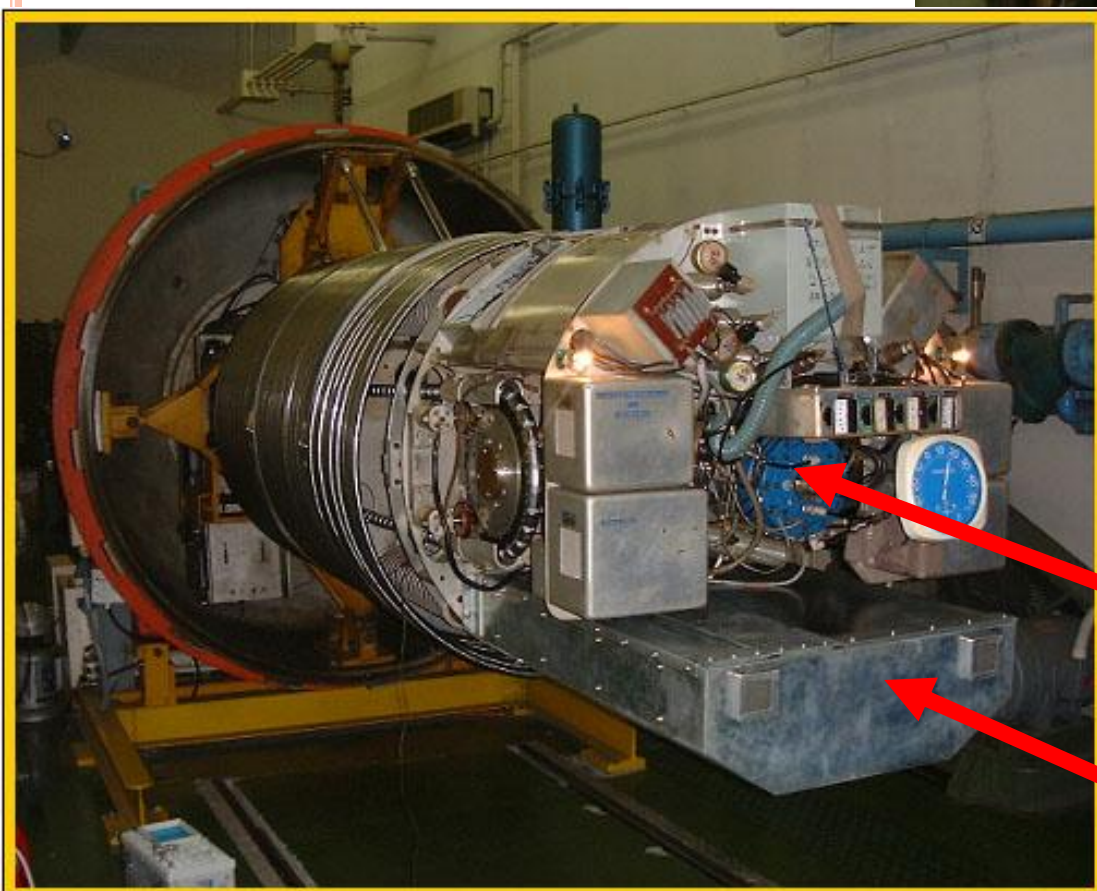
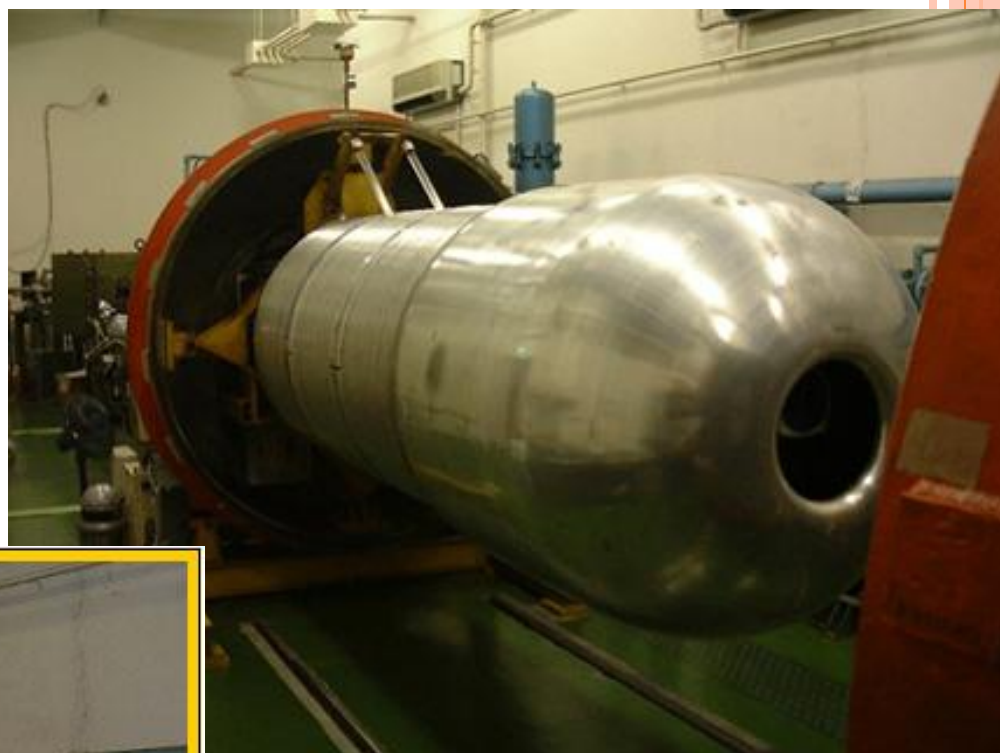
3U-HC Pelletron at Tokyo Tech

Beam Pulsing System at
Terminal

Pulse Width: 1.5 ns (FWHM)

Peak Current: 2 mA

Repetition: 4, 2, 1, 0.5 MHz



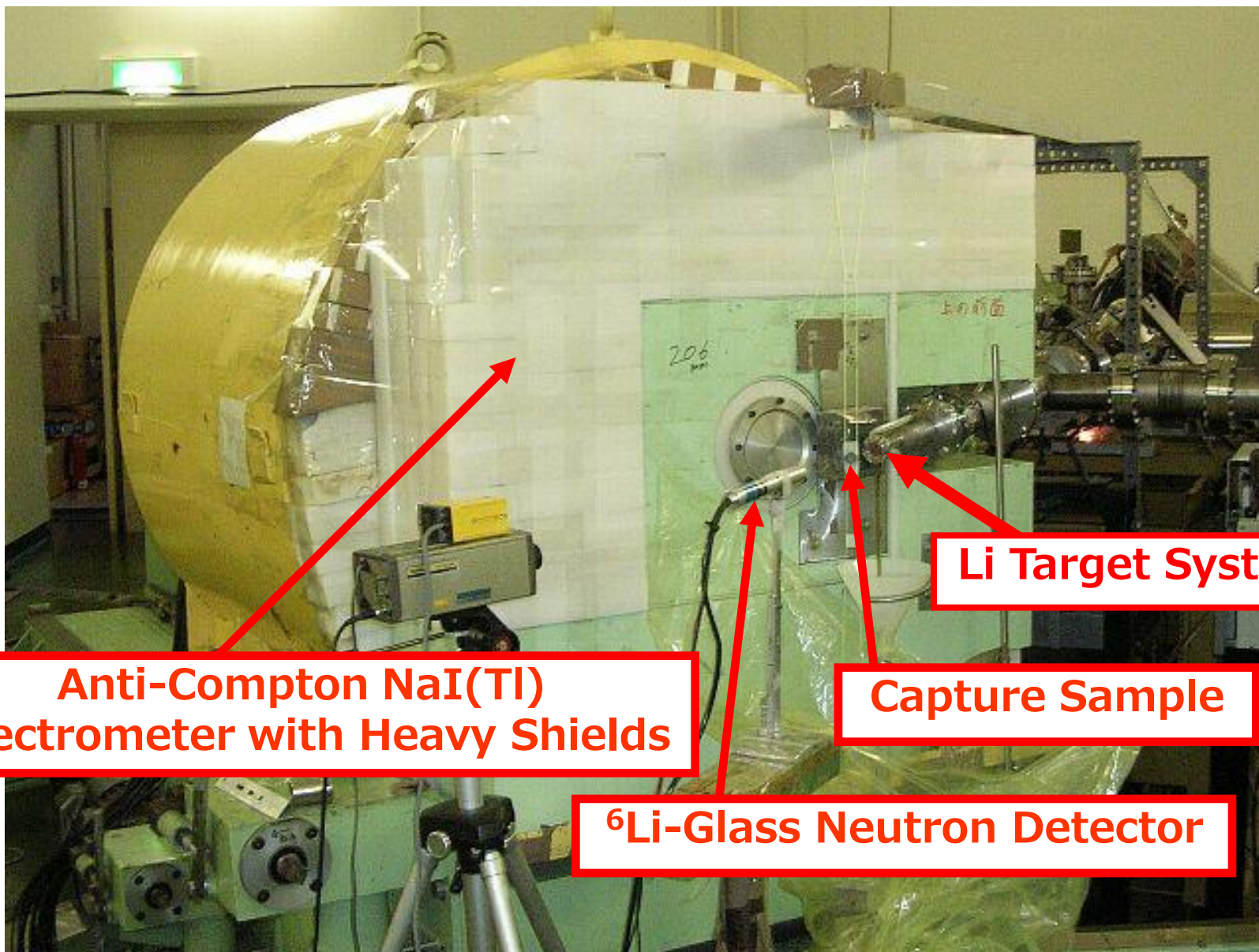
${}^7\text{Li}(p,n){}^7\text{Be}$ Pulse Neutron
Source

Ion Source: Duo-Plasmatron

Electronics for Pulsing System



Typical Experimental Setup for keV-Neutron Capture Gamma-Ray measurement at Tokyo Tech.



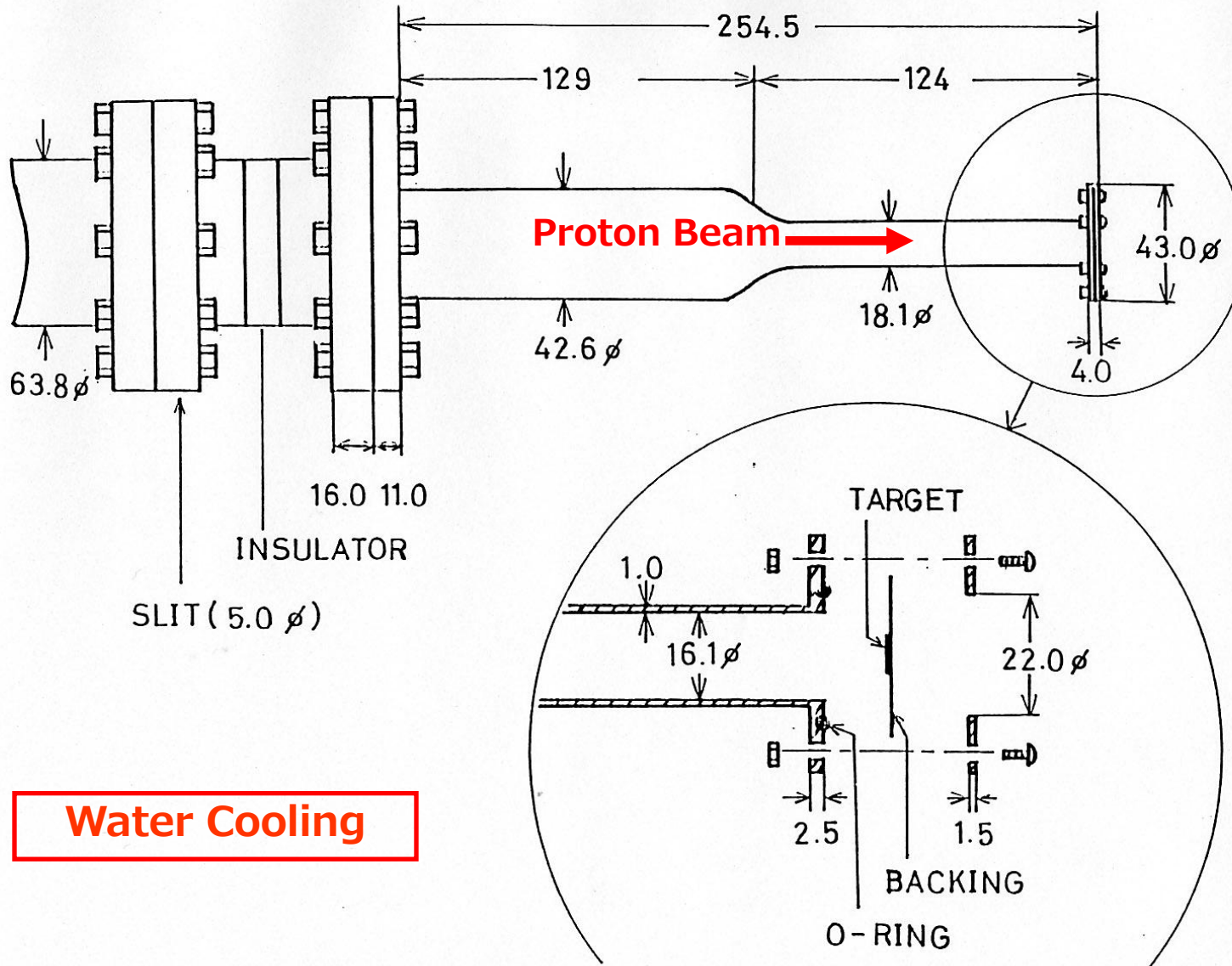
Anti-Compton NaI(Tl)
Spectrometer with Heavy Shields

Li Target System

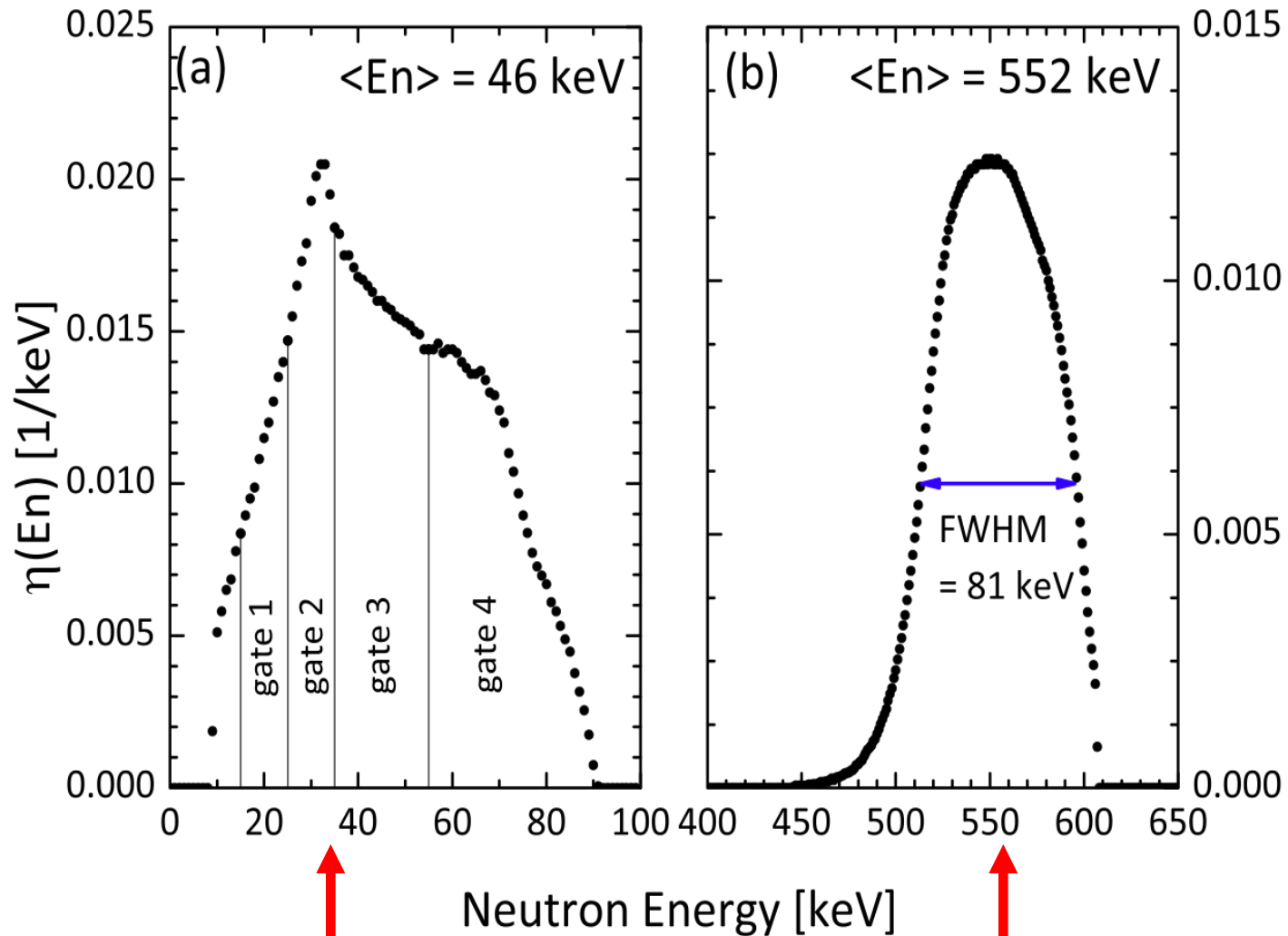
Capture Sample

^6Li -Glass Neutron Detector

Li Target System at Tokyo Tech.



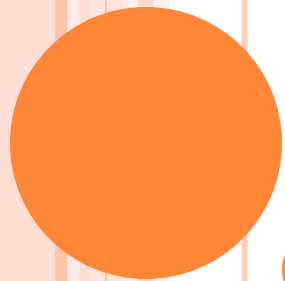
TYPICAL NEUTRON SPECTRA AND INTENSITIES



$5 \times 10^5 \text{ n/cm}^2/\text{s} @ 12 \text{ cm}$

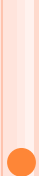
$1 \times 10^6 \text{ n/cm}^2/\text{s} @ 20 \text{ cm}$

A capture sample is located 12 or 20 cm from the neutron source.



KURRI-LINAC

**Research Reactor Institute,
Kyoto University**



By J. Hori

○ Specs of the KURRI-Linac

- Specification of injector

electric gun : YU-156(EIMAC)

incident voltage : 100kV DC, incident current : Max 10A

- Specification of RF driver

output : 3kW, frequency : 1300.8 MHz

- Energy of electron for neutron generation : ~ 30 MeV

- Peak current : ~ 5 A (short pulse) $2 \sim 100$ ns width

~ 0.5 A(long pulse) $0.1 \sim 4$ μ s width

- Frequency: $1 \sim 300$ Hz (short pulse)

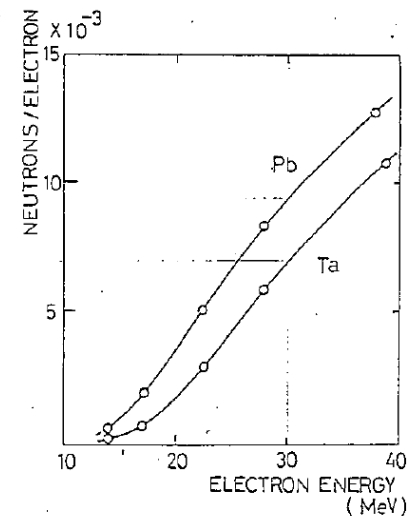
$1 \sim 100$ Hz (long pulse)

- Neutron target : Ta with H₂O moderator

- Power on target : Maximum 6 kW (200 μ A, 3

- Electron beam diameter on target : ~ 1 cm

- Neutron production : $\sim 8 \times 10^{12}$ n/s @6kW



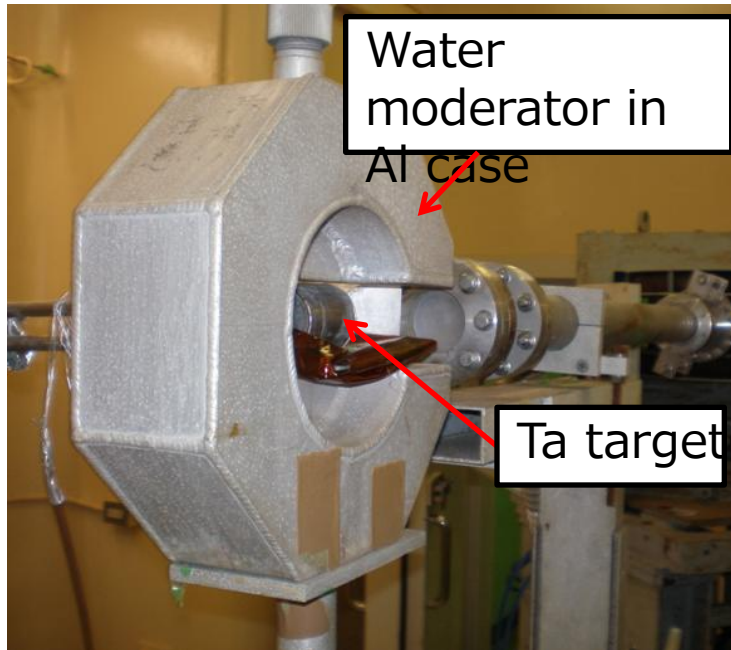
7×10^{-3} n/e @30MeV



Injector and accelerator tubes



Target room



Ta target and water moderator



Lead spectrometer ($1.5 \times 1.5 \times 1.5 \text{m}^3$)

CYCLOTRON FOR BNCT AT KURRI

BY Y. SAKURAI



LAYOUT OF A CYCLOTRON AND A TMRA

30MeV, 1mA (Maximum 2mA)

Target: Be, Moderator: Pb-Fe-Al-AlF(Pb),

Reflector: Pb

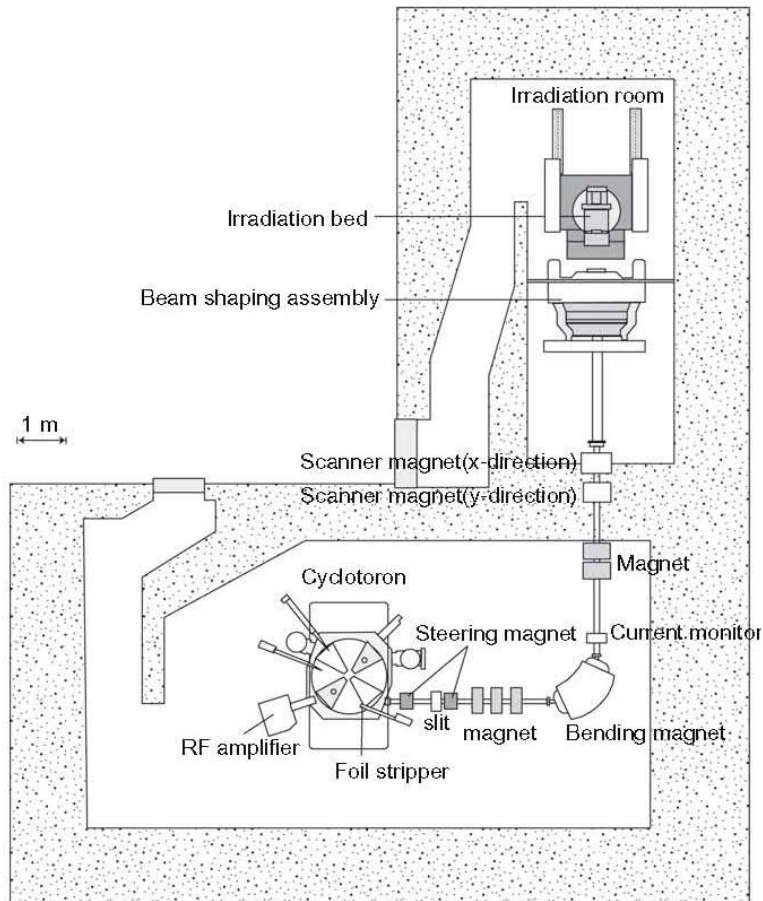


Fig. 1. Schematic layout of cyclotron-based neutron source.

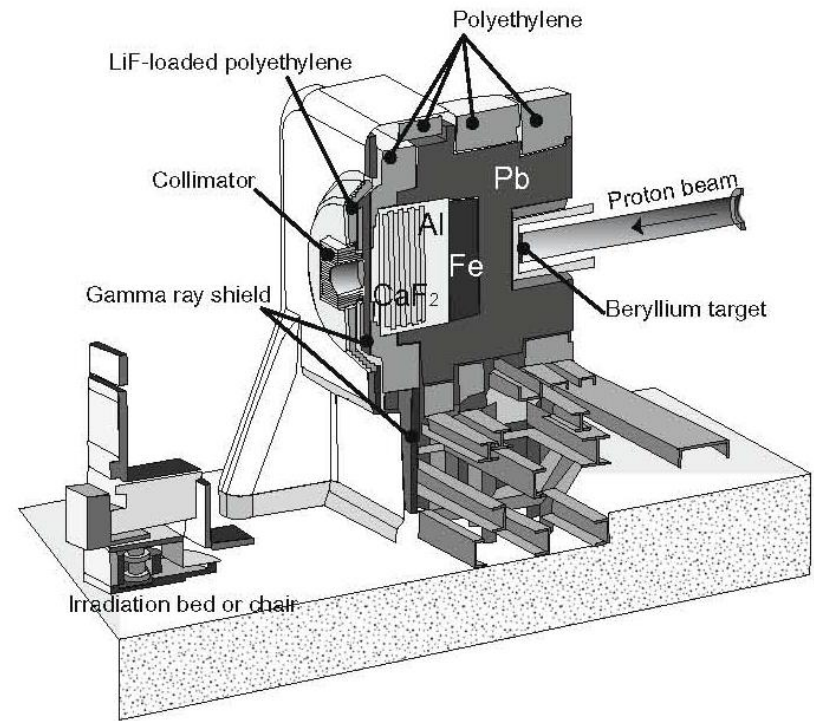


Fig. 3. Schematic layout of a beam-shaping assembly for epithermal neutron generator using 30-MeV proton cyclotron and Be target.

ENERGY SPECTRA

Epithermal neutron intensity at the exit of collimator: $1.88\text{E}+09$ ($\text{cm}^{-2}\text{s}^{-1}$)
Mixing of High energy neutrons /epithermal neutrons: $5.84\text{E}-13$ (Gy/cm^{-2})
Mixing of γ rays /epithermal neutrons: $7.75\text{E}-14$ (Gy/cm^{-2})、

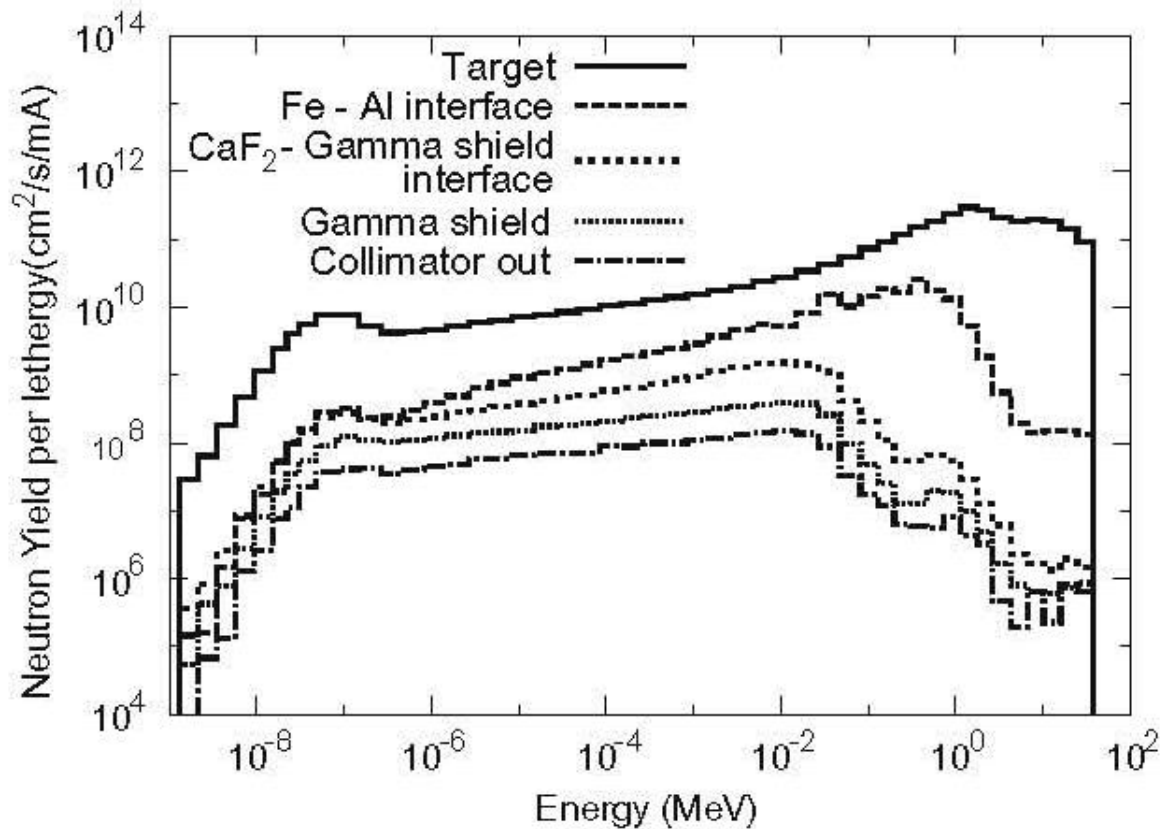
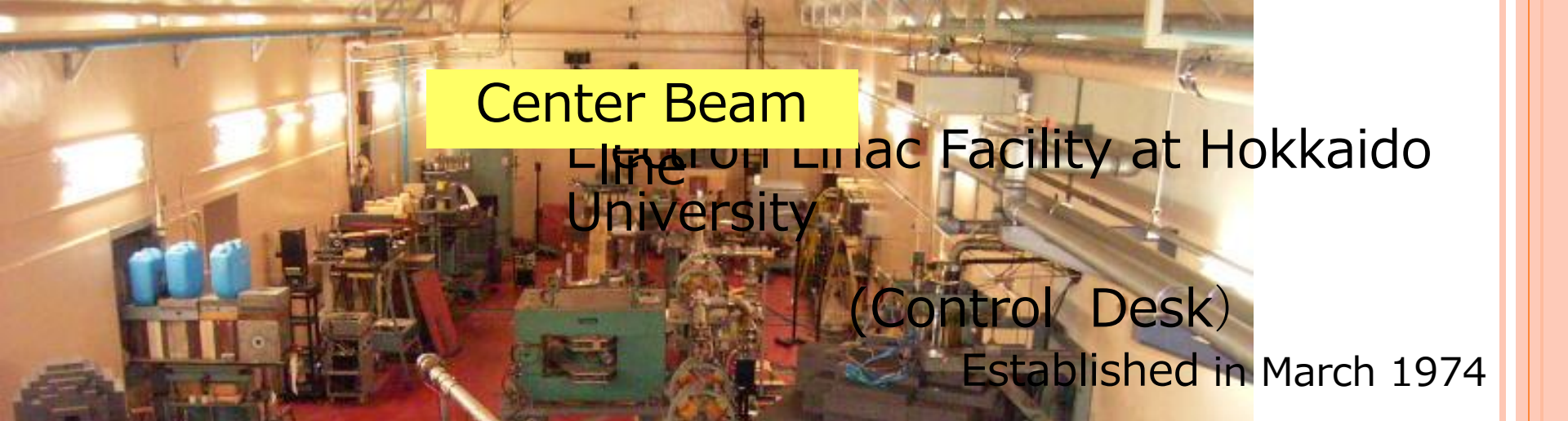


Fig. 4. Neutron energy spectrum at each evaluation point of a beam-shaping assembly.

ELECTRON-LINAC NEUTRON SOURCE AT HOKKAIDO UNIVERSITY





Center Beam

Line
KEK Linac Facility at Hokkaido
University

(Control Desk)

Established in March 1974

Left Beam Line



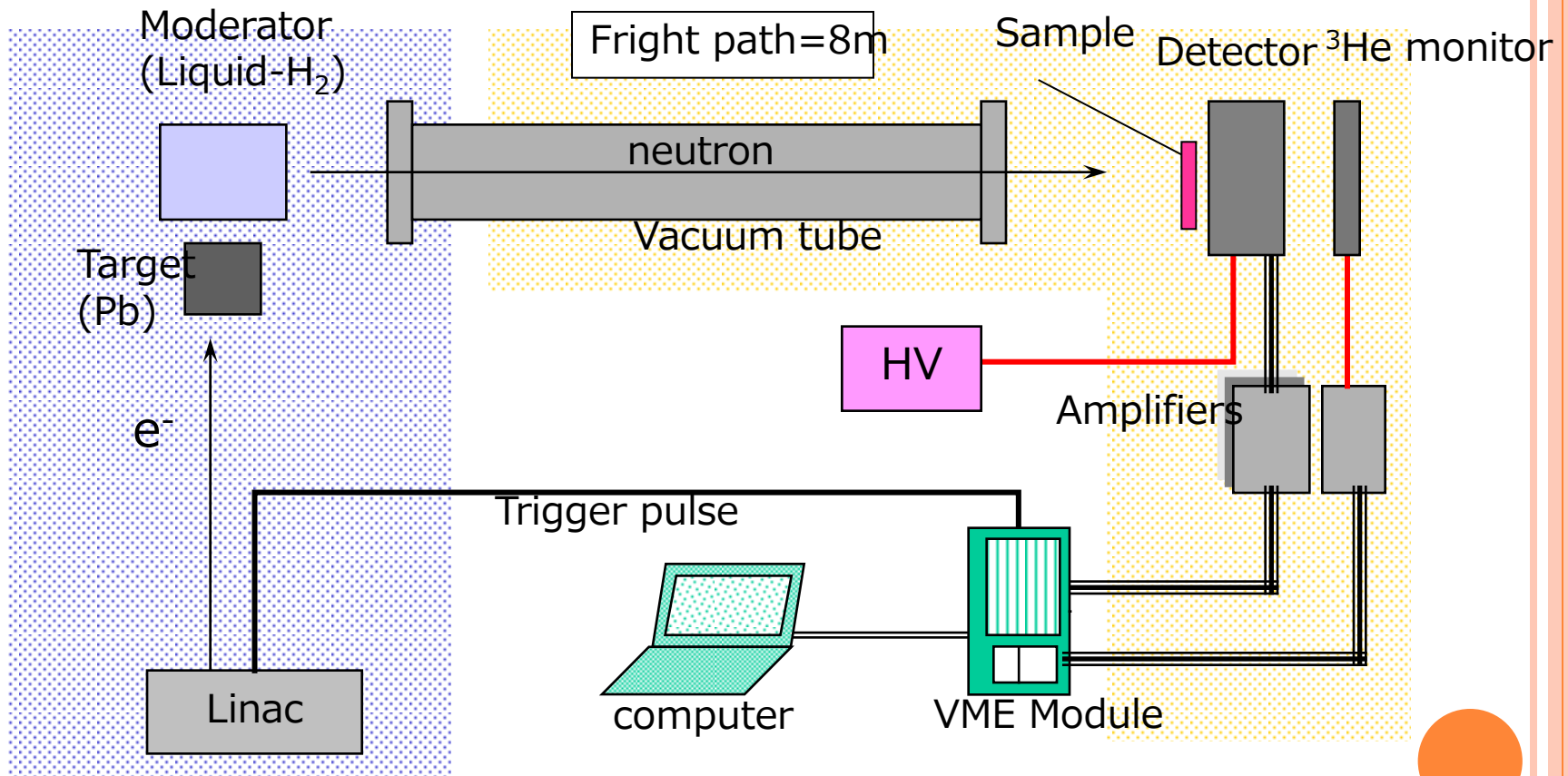
Right Beam Line
Cold Neutron
Source

45 MeV S-band LINAC

PERFORMANCE OF 45 MEV ELECTRON LINAC

Items	Performance
Electron Energy	At peak current 1 mA
	46 MeV
	At peak current 100 mA
	31.5 MeV
Electron Current	At exit of center beam line
	230 mA
	Maximum average current
	140 μ A
Electron Pulse	0.01 ~ 3 μ s
	10 ~ 200 PPS
	Single pulse
Beam diameter	At exit of center beam line
	12 mm ϕ
Neutron intensity	6.1×10^3 n/cm ² /sec /kW at 5 m (<5meV)

PULSED NEUTRON IMAGING



Experimental setup

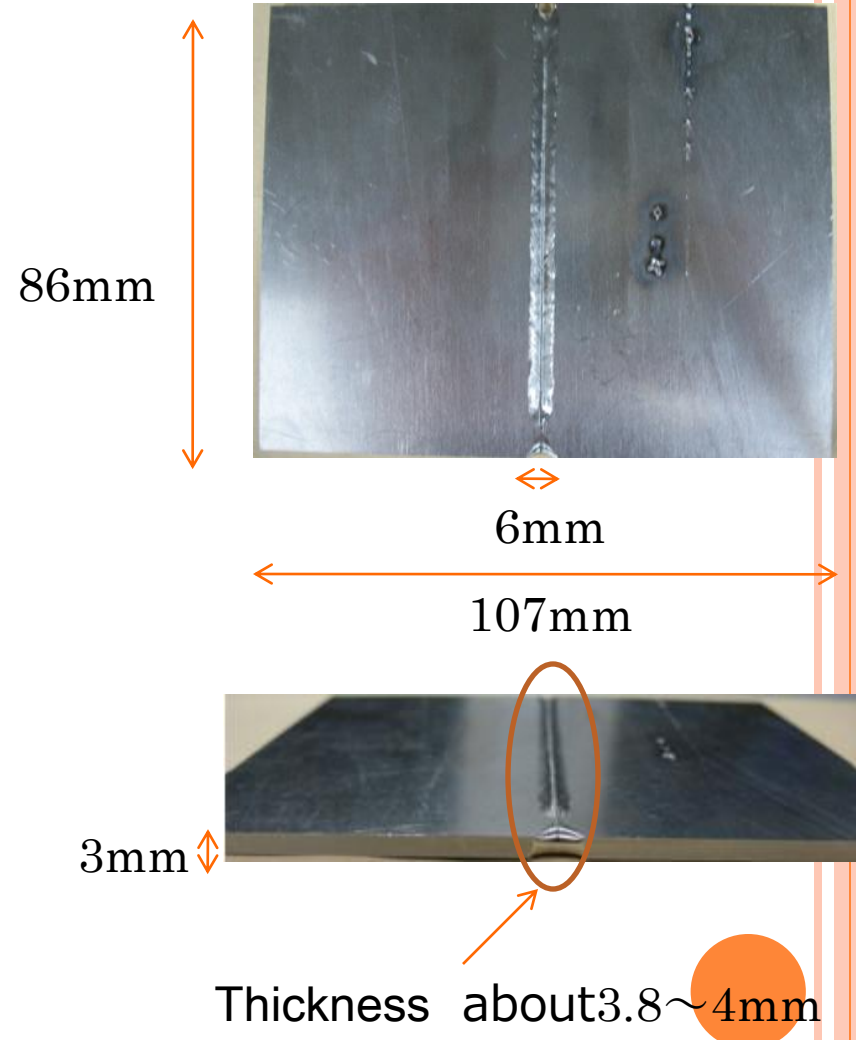
SUPER CONDUCTIVE CAVITY

(Nb welded sample: by KEK)

Crystallite size $< \sim 100\mu\text{m}$
Electron Beam Welding
It is considered the welding
make the crystallite size bigger.

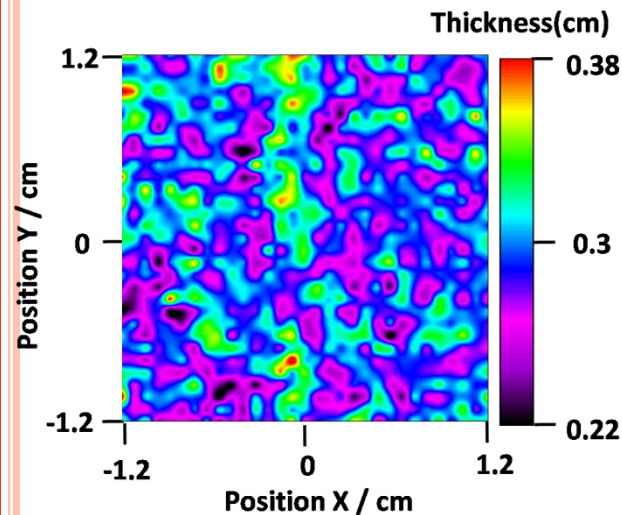
Pulsed neutron imaging using GEM

- (1) Effective thickness
(Atomic number density)
- (2) Crystallite size
- (3) Preferred orientation



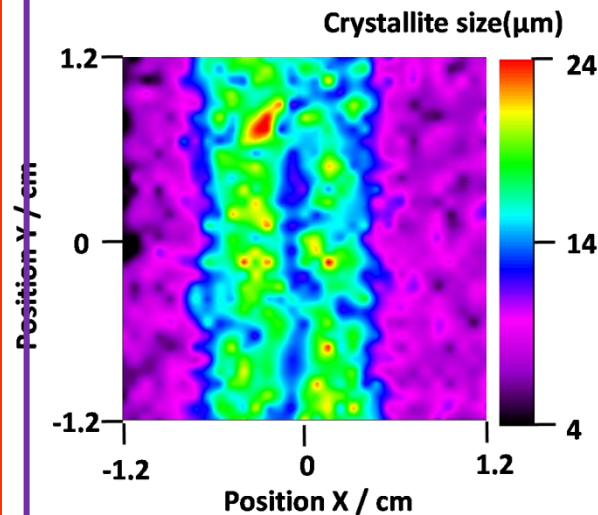
TEXTURE IMAGING OF Nb WELDED SAMPLE

Effective thickness



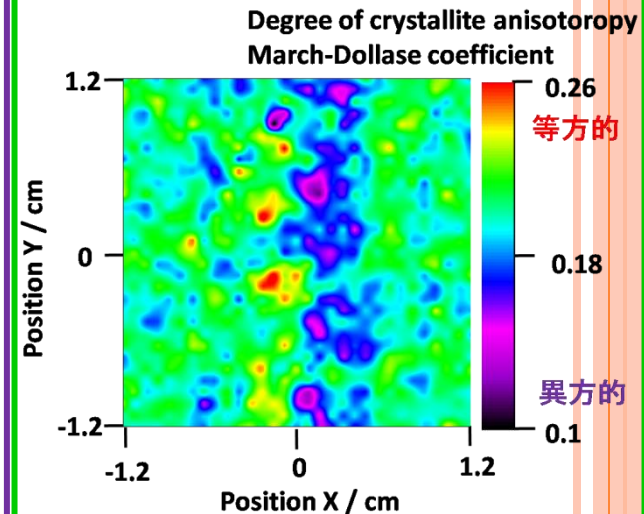
Left side of the welding is little bit thicker

Crystallite size

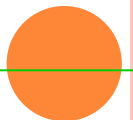


Crystallites around the weld has much larger size.

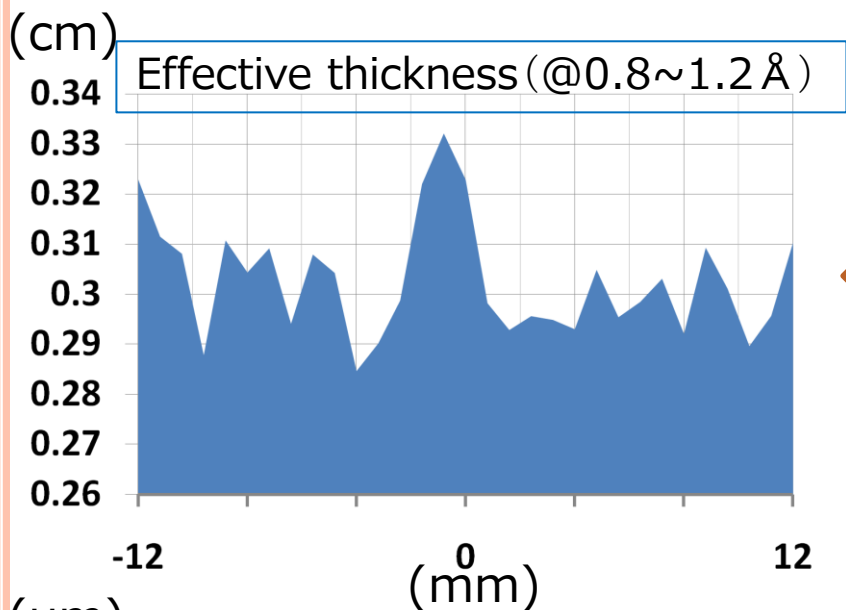
Preferred orientation



Right side is more anisotropic than the left.



EFFECTIVE THICKNESS AND CRYSTALLITE SIZE AVERAGED OVER THE LONGITUDINAL DIRECTION

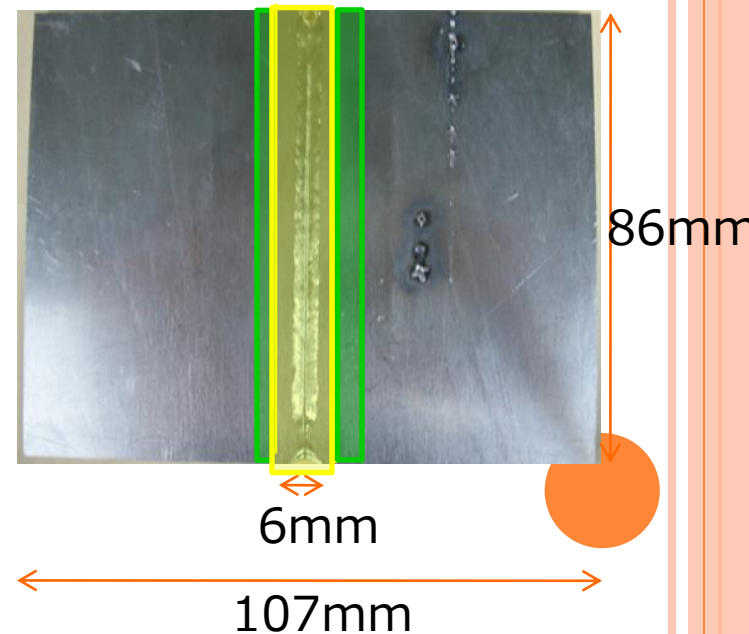
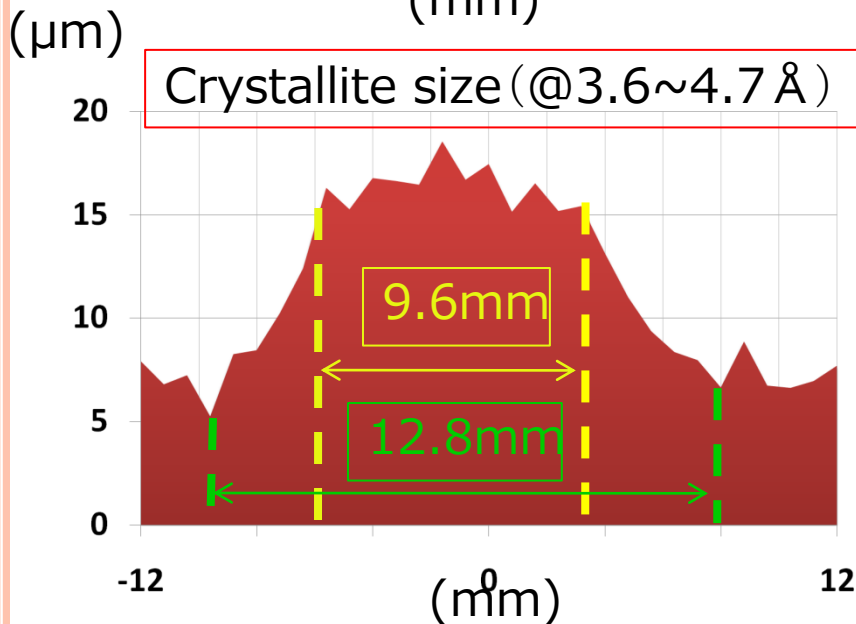
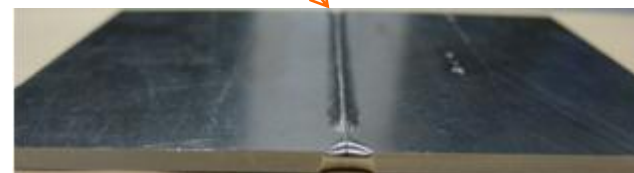


Welded area seems to be thinner compared with measured by a scale



3mm

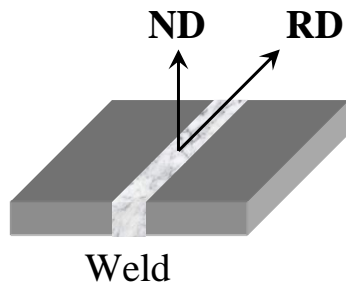
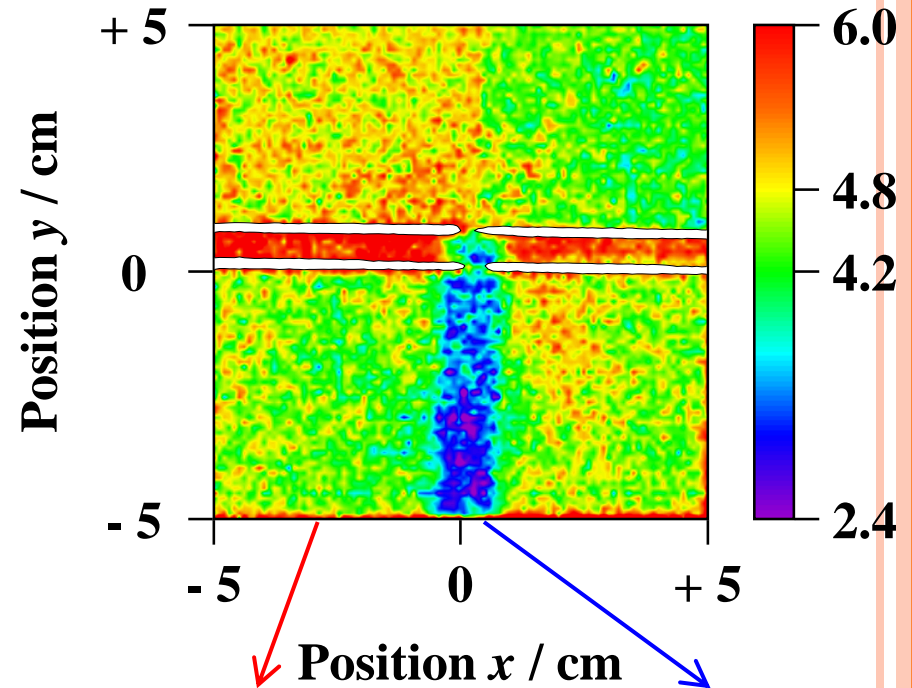
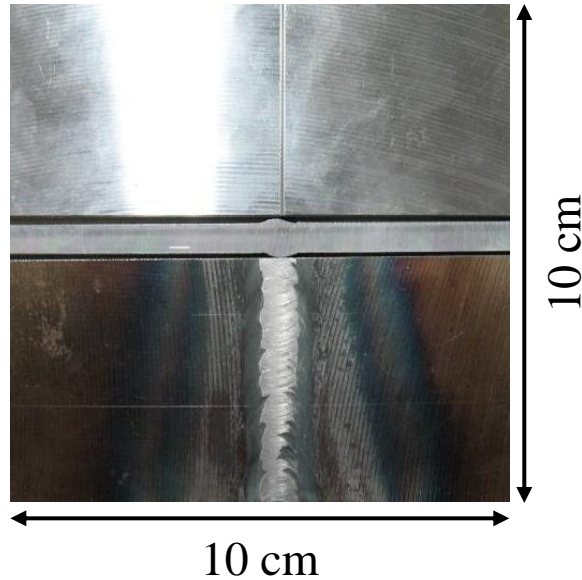
3.8~4mm



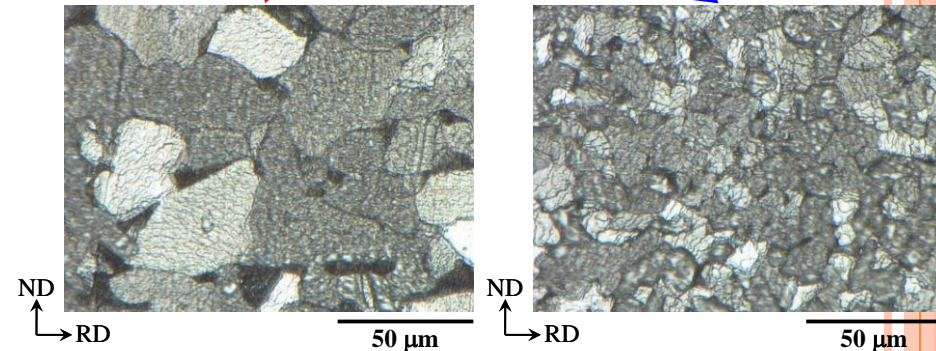
Crystallite size imaging of a rolled iron sample

H. Sato, T. Kamiyama and Y. Kiyanagi (Journal in preparation).

Crystallite size (μm)



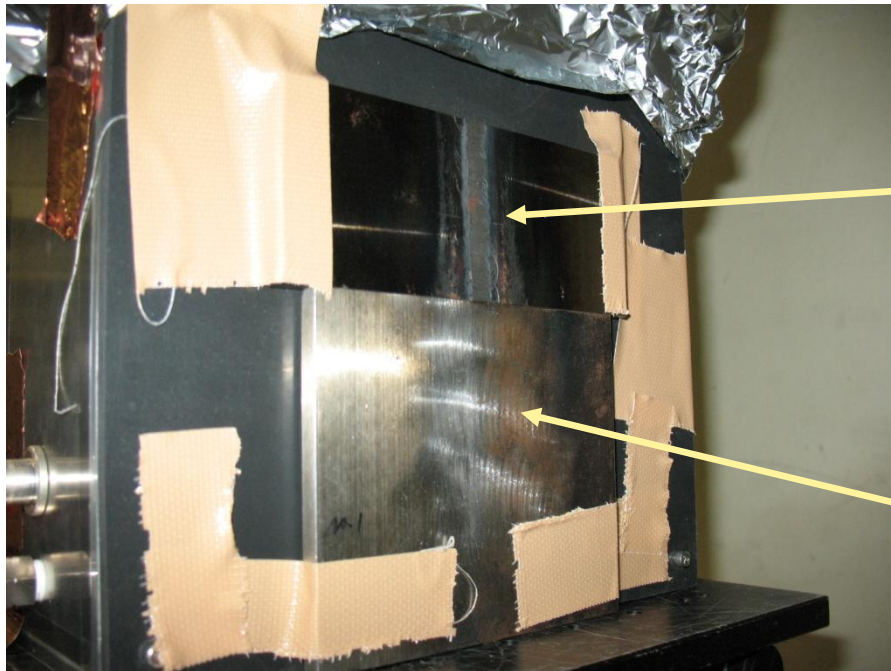
0.6 cm thickness



grain size by a microscope

GEM DETECTOR EXPERIMENTS

GEM detector



Fe-Fe welded sample

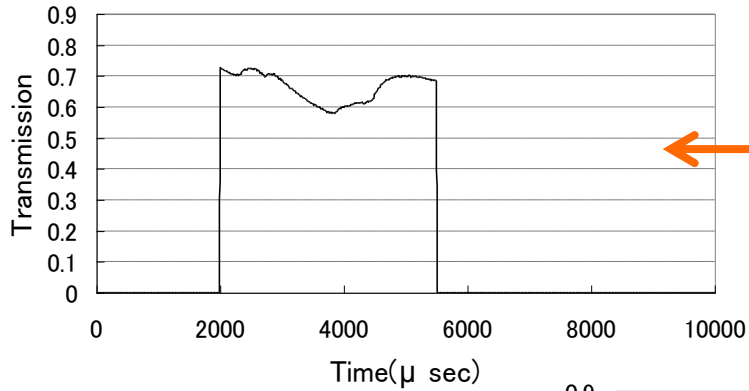
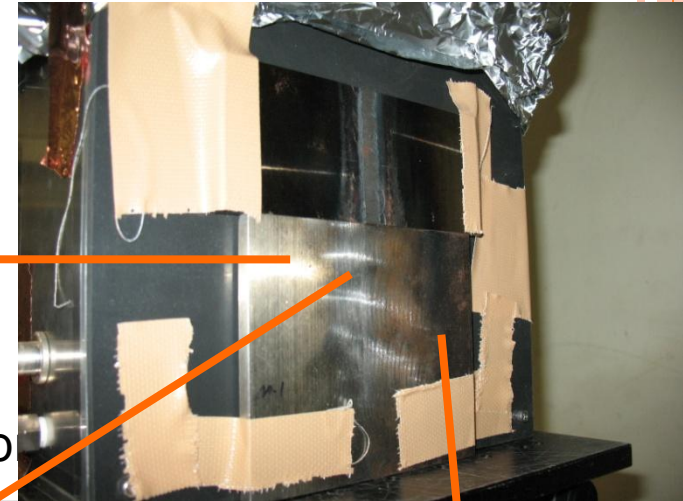


Fe-SS welded sample

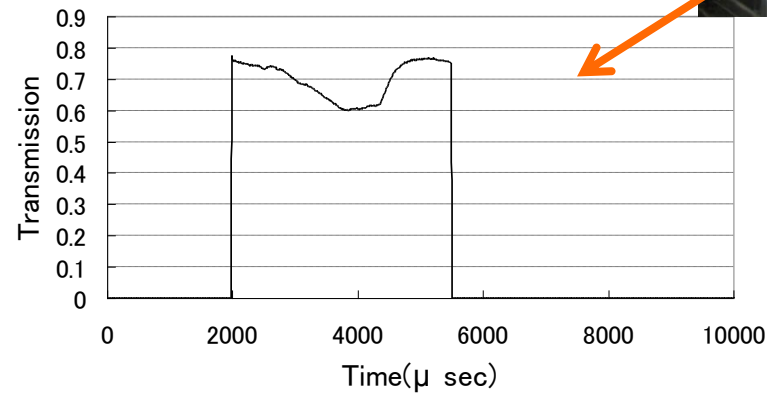


TRANSMISSIONS AT DIFFERENT POSITIONS

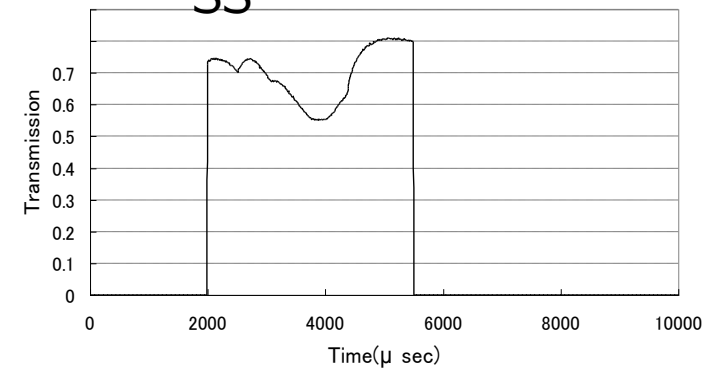
SS in Fe-



Welding position



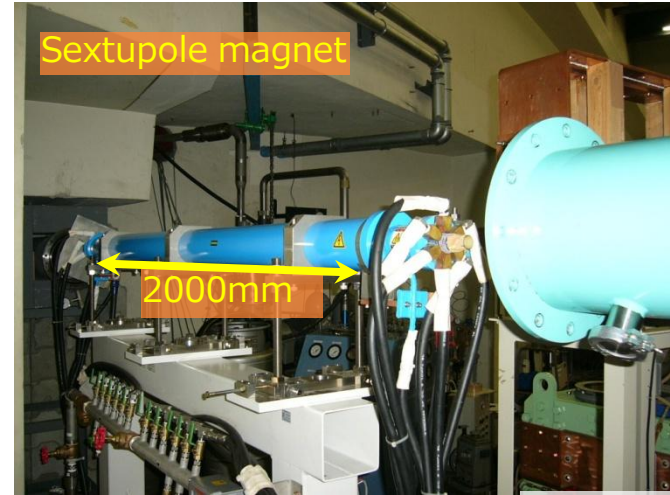
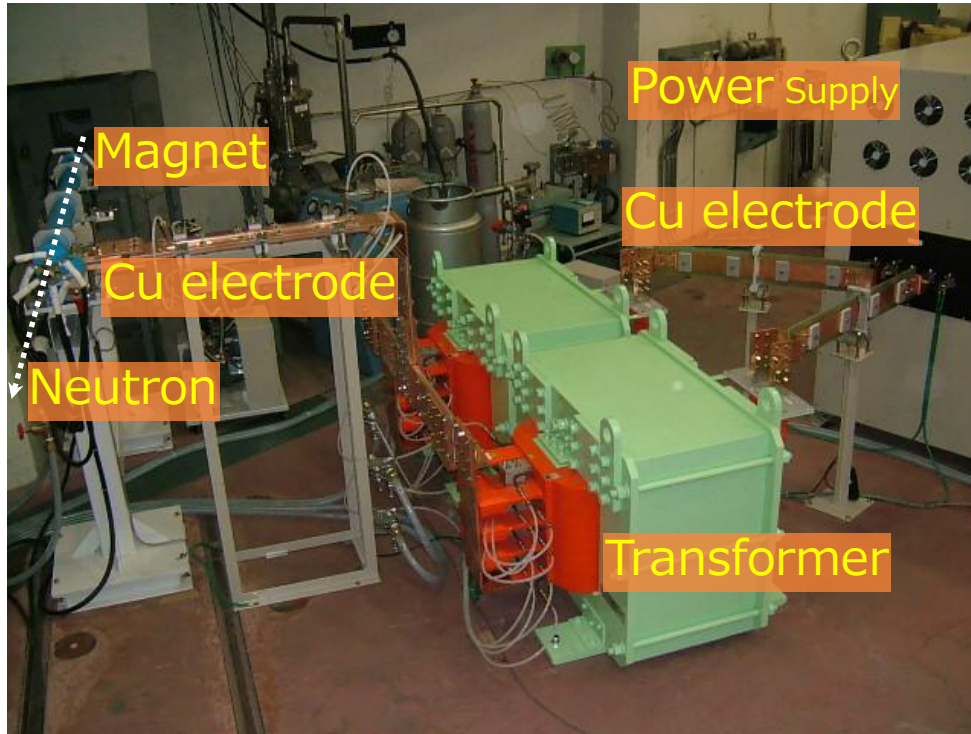
Fe in Fe-SS



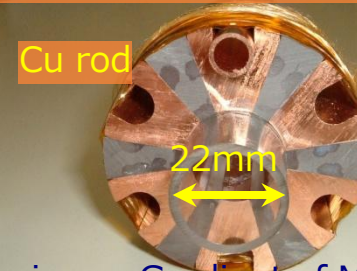
Neutron focusing by using a pulsed magnetic lens

(Collaboration with JAEA)

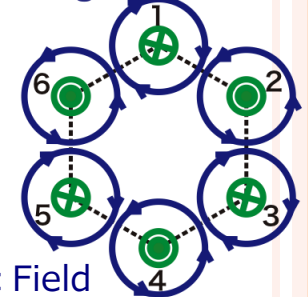
Pulsed sextupole magnet for focusing over wide wavelength region



Model piece showing inside



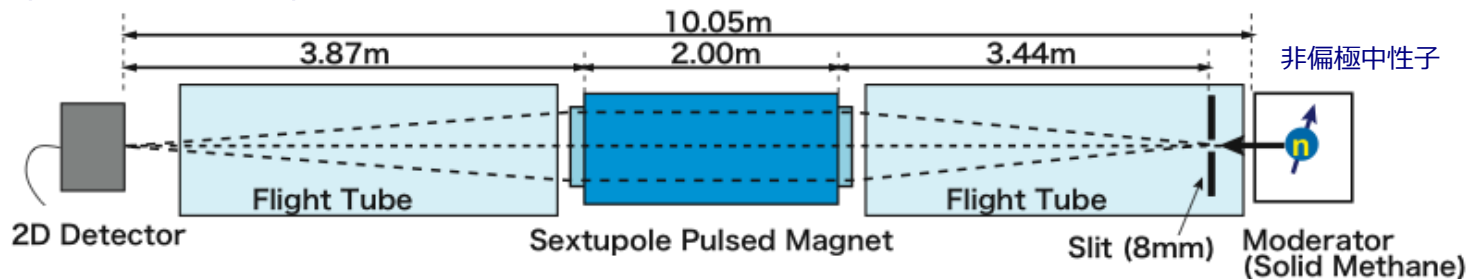
Magnetic Field



Maximum Gradient of Magnetic Field
12,000 T/m²@I=60 kA

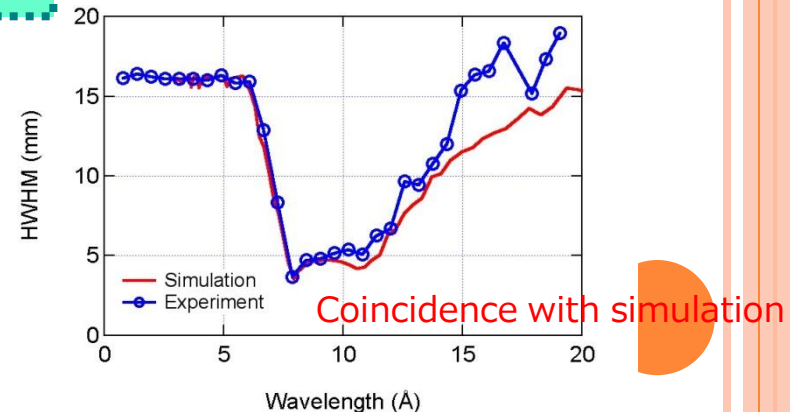
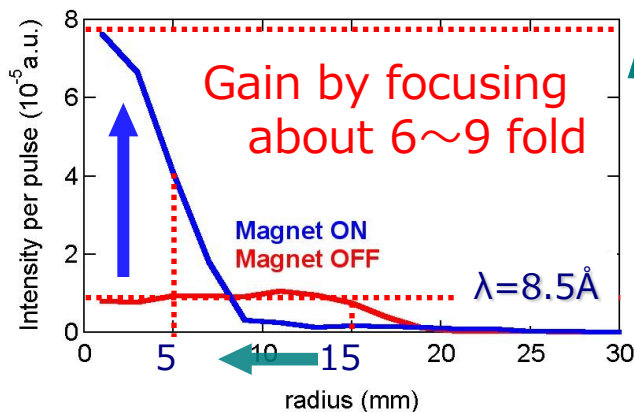
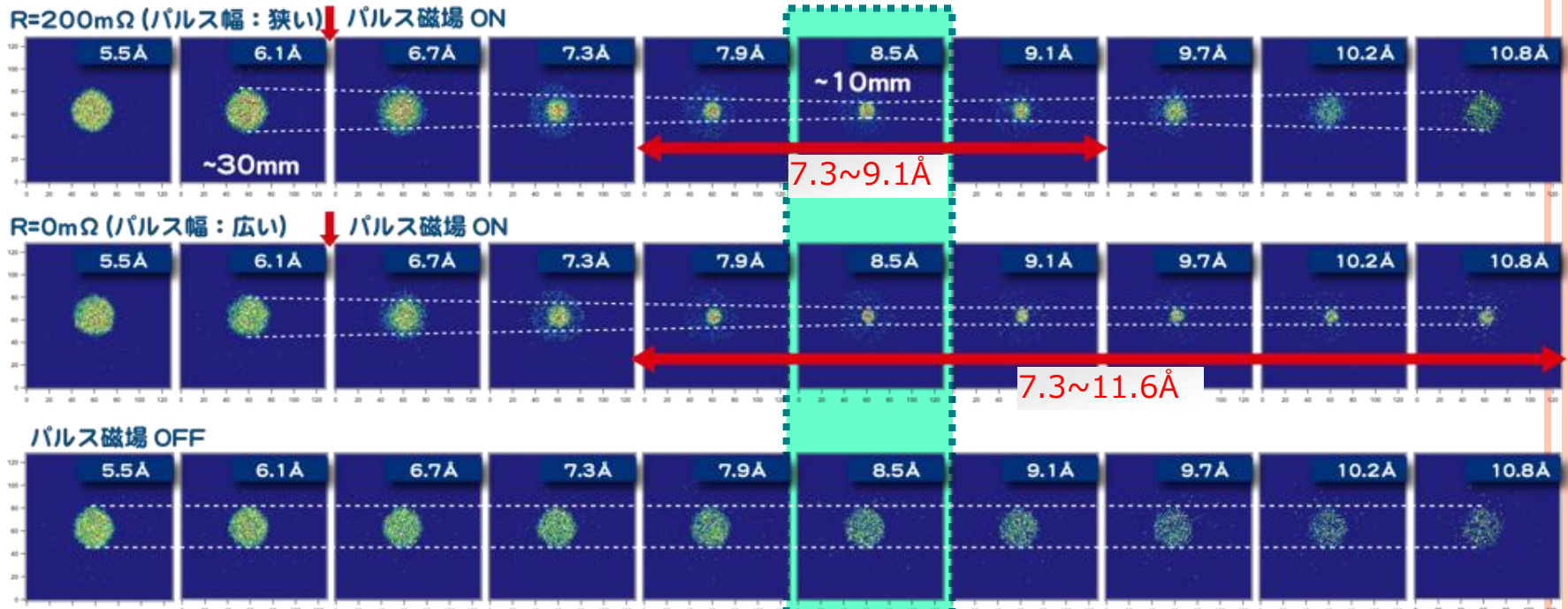
Electric Current

Experimental setup



Focusing performance of the pulsed sextupole magnetic field

Two dimensional intensity distribution



ON GOING AND FUTURE PROJECTS

- Kyoto University project for education and neutron science
- RIKEN project for imaging
- Ibaraki prefecture BNCT project

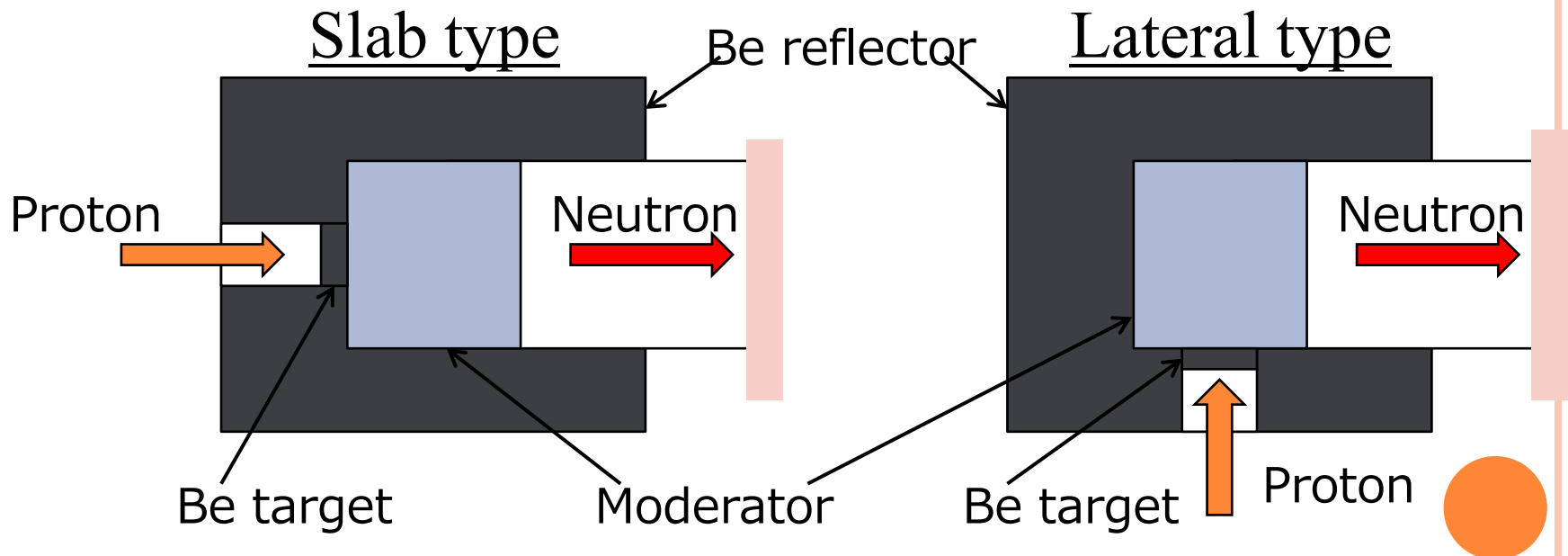


DESIGN PHILOSOPHY FOR COMPACT SOURCES

So far the performance of the accelerator constructed placed a restriction on the neutron sources, but we should design the neutron sources totally optimizing from the accelerator to the output results we want.

Therefore, we should know the characteristics of each neutron production method.

We have studied efficiency for neutron production at two geometries.



The fast neutron yield from a target, the average neutron energy from a target, the neutron fluxes and the conversion ratio to the cold neutrons from the realistic moderator systems in the case of various neutron production reactions.

Type of source		Fast neutron yield from a target [n _f /s/kW]	Fast neutron yield from a target [n _f /s/mA]	Average neutron energy from a target [MeV]	Neutron flux at 5m from a moderator (E<5meV) [1/cm ² /kW]	Neutron flux at 5m from a moderator (E<10meV) [1/cm ² /kW]	Neutron flux at 5m from a moderator (E<5meV) [1/cm ² /mA]	Neutron flux at 5m from a moderator (E<10meV) [1/cm ² /mA]	Conversion ratio to cold neutrons (E<5meV) [1/cm ² /n _f]
⁷ Li(p, n), E _p =2MeV	S-type	5.50 × 10 ¹ ₀	1.10 × 10 ¹ ₁	0.075	1.925x10 ³	3.212x10 ³	3.850x10 ³	6.424x10 ³	3.50 × 10 ⁻⁸
	L-type				1.661x10 ³	2.794x10 ³	3.322x10 ³	5.588x10 ³	3.02 × 10 ⁻⁸
⁷ Li(p, n), E _p =2.5MeV	S-type	3.52 × 10 ¹ ₁	8.80 × 10 ¹ ₁	0.326	1.028x10 ⁴	1.7283x10 ⁴	2.5696x10 ⁴	4.3208x10 ⁴	2.92 × 10 ⁻⁸
	L-type				9.363x10 ³	1.5770x10 ⁴	2.3408x10 ⁴	3.9424x10 ⁴	2.66 × 10 ⁻⁸
⁹ Be(p, n), E _p =11MeV	S-type	1.95 × 10 ¹ ₂	2.15 × 10 ¹ ₃	2.04	4.202x10 ⁴	7.1341x10 ⁴	4.6225x10 ⁵	7.8475x10 ⁵	2.15 × 10 ⁻⁸
	L-type				4.046x10 ⁴	6.9582x10 ⁴	4.4505x10 ⁵	7.6540x10 ⁵	2.07 × 10 ⁻⁸
Bremsstrahlung (γ, n), E _c =35MeV	S-type	1.60 × 10 ¹ ₂	5.60 × 10 ¹ ₃	2.52	3.248x10 ⁴	5.5360x10 ⁴	1.137x10 ⁶	1.9376x10 ⁶	2.03 × 10 ⁻⁸
	L-type				3.072x10 ⁴	5.2960x10 ⁴	1.075x10 ⁶	1.8536x10 ⁶	1.92 × 10 ⁻⁸



The electron machine gives relatively higher neutron intensity per kW, and easy to construct because the target system, the accelerators are established.

The P-Be reaction gives higher intensity than the electron source, and may need less shield volume compared with the electron one. However, a long life target is issue.

The p-Li reaction gives lowest intensity per kW among them, but the efficiency is highest and the shield may be very small. Therefore, this will be a candidate for a transportable source. However, the target is still very difficult.



KYOTO UNIVERSITY PROJECT (ON GOING)



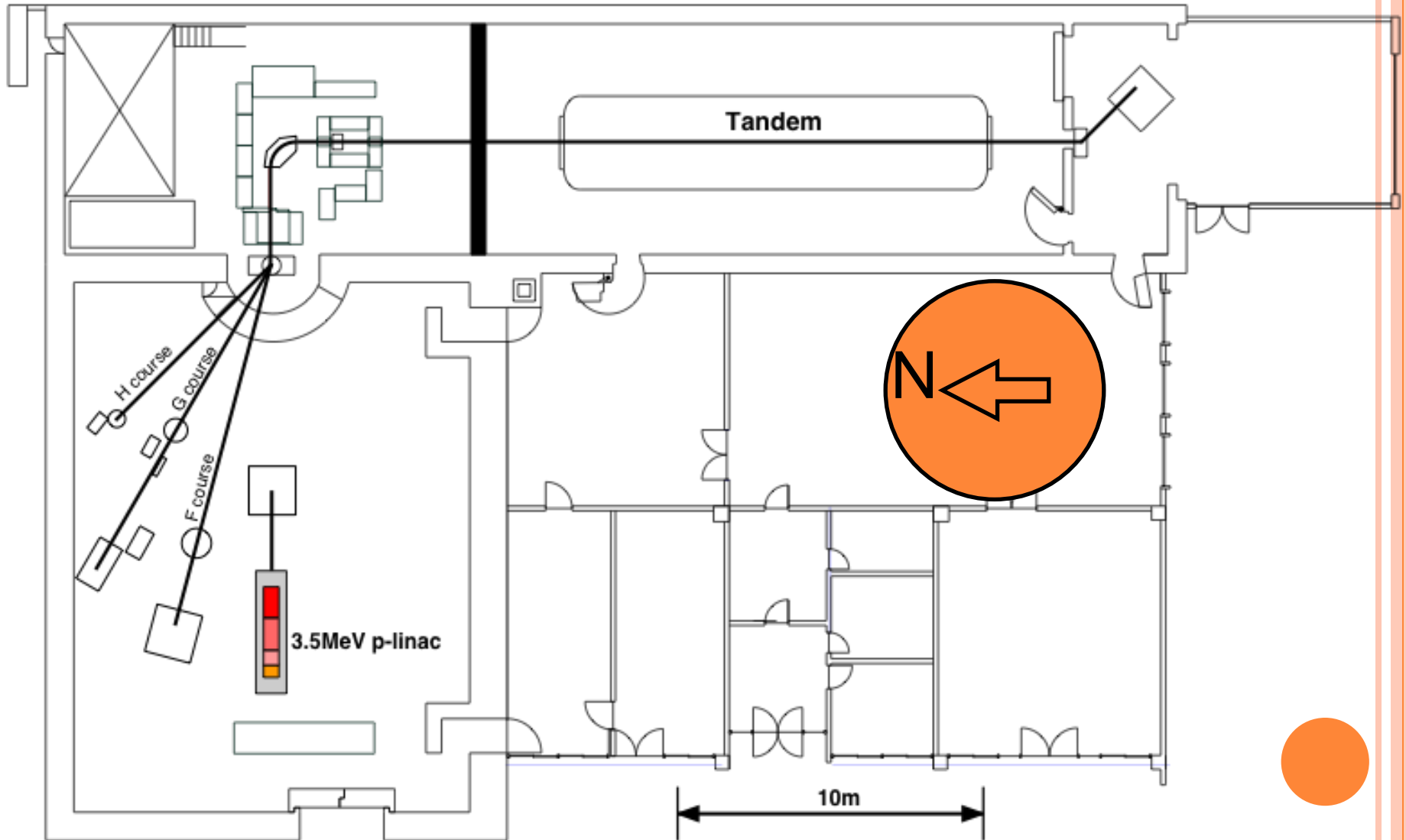
SPECIFICATIONS

- 3.5MeV, <15mA_{pk}, <100μA_{ave}.
<100Hz, <0.1ms, duty <1%,
Beam Power < 0.35kW
- Compact (< 4m)
 - ✓ low energy
 - ✓ less shield and moderator
 - gain neutron flux

This has been designed to built a very compact source $\sim (0.7-2.3) \times 10^{11}$ n/s.



LAYOUT PRESENTED NOW

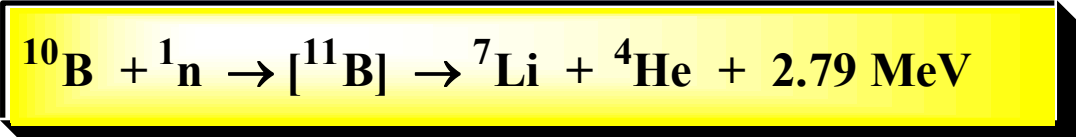
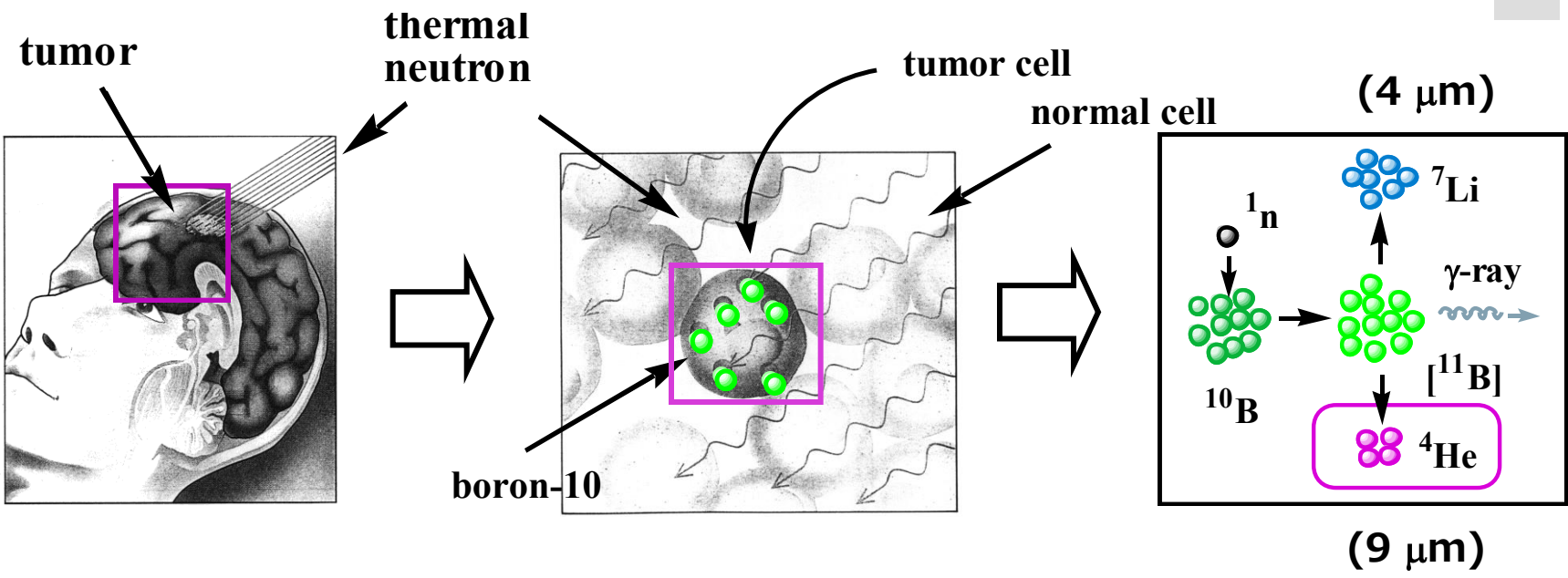


IBARAKI PREFECTURE BNCT PROJECT

BY A. MATSUMURA, T. KUMADA,
K. YOSHIOKA



(BORON NEUTRON CAPTURE THERAPY: BNCT)



BNCT is a tumor cell selective charged particle therapy

Overall Plan of the Development Project

1. Accelerator for BNCT

Compact proton Linac which can install in a hospital (<100m²)
Proton Beam Spec. : around 10MeV x a few mA beam on average

2. Neutron Source System

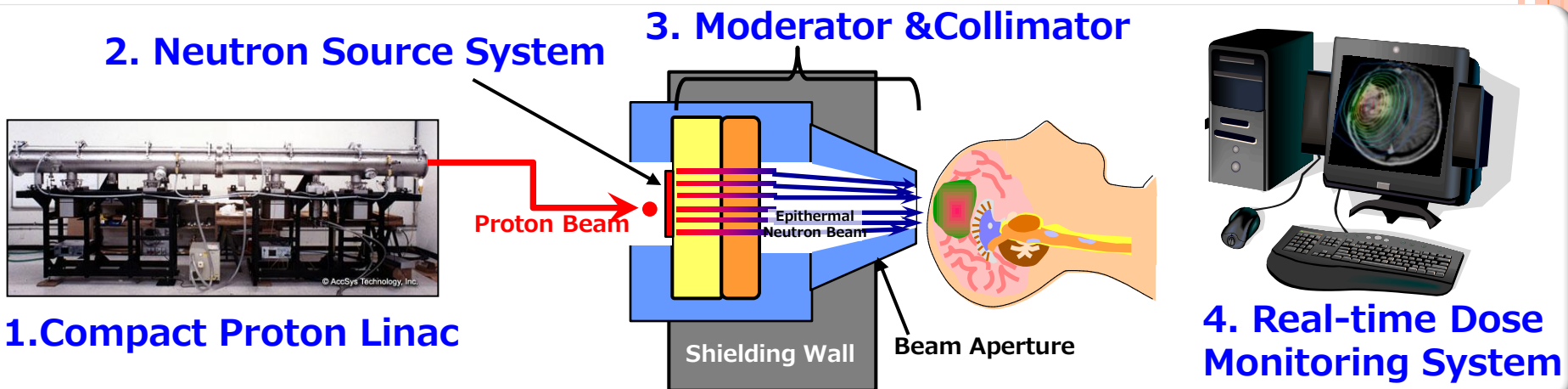
High Current Neutron Generator & Cooling System
Neutron Target Material : Be, C, etc.

3. Moderator and Collimator

Optimum Design of Neutron Moderator and Collimator
Goal : Epithermal neutron: >1x10⁹ (n/cm²/s) at beam aperture

4. Real-time Dose Monitoring System

Online Neutron Monitor , Real-time Boron Measurement System,
Multi-Modal Monte-Carlo Treatment Planning System, etc.



RIKEN PROJECT



COMPACT NEUTRON SOURCES FOR IMAGING

Imaging for

- Remaining stress
- Magnetic field, temperature, element
- Cracking
- Combined material
- Internal configuration of products
- Large structural material (Iron in concrete in Bridge, etc)

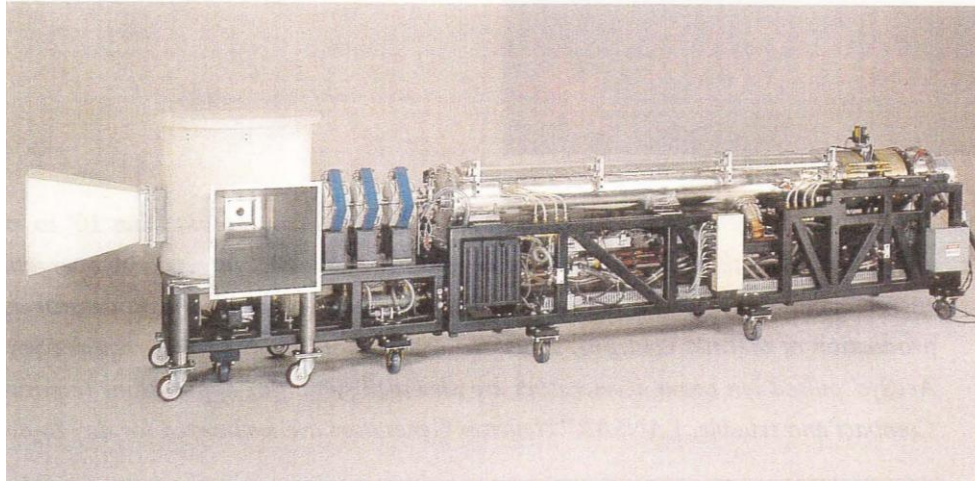
Several kinds of neutron sources are required.

- Stationary type around $\sim 10^{11\sim 12}$ n/sec
- Transportable type around $\sim 10^{10\sim 11}$ n/sec
- {High intensity sources like J-PARC (for remaining stress)}

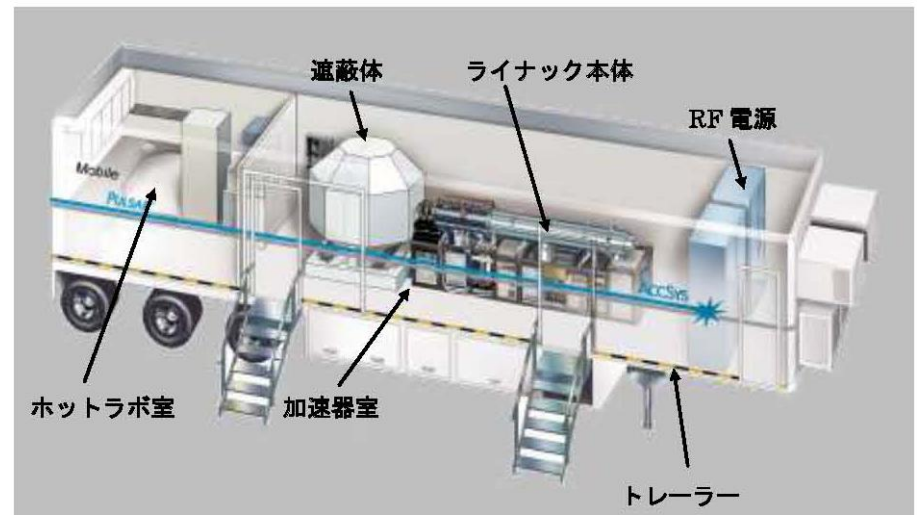
Proton, electron, deuteron etc. are candidate particles.



Example of proton accelerator-driven neutron source LANSAR



Neutron source on a trailer, [By Yamagata](#)



SUMMARY

Several projects to construct neutron sources based on the accelerators are now on going or under planning.

They will be optimized totally. However, they have issues to be solved other than the electron linac system. Especially the target system is the most important issue.

To design the compact neutron source we need careful optimization concerning to not only the TMRA but also the shield system, and should consider low activity system.

